

# The All-Fiberglass Cooling Towers



REYMSA COOLING TOWERS, INC. has been committed for over 30 years to the Commercial and Industrial Market in providing solutions to their particular cooling needs, always looking for the total satisfaction of our customers.

This commitment and the experience of our Engineers, combined with supreme quality, premium materials and components used to manufacture our products, gave birth to the "state of the art" HRFG Series by REYMSA Cooling Towers.

100% FRP manufactured in order to provide the highest performance and longest service life possible, to serve those who demand the best and we are also committed to maintaining all production equipment at its optimum condition.

#### FIBERGLASS REINFORCED POLYESTER (FRP) PROPERTIES

#### HIGH MECHANICAL RESISTANCE

FRP material is highly resistant to tension and compression stresses and to impact forces as well; making it a frequently used material in structural applications.

As a rule of thumb, an FRP laminate requires three times the thickness than a steel laminate in order to have the same mechanical resistance.

A very simple analogy can be used to have a clear understanding of the FRP properties: The Polyester Resin can be seen as the Cement and the Fiberglass as the corrugated bars in reinforced concrete.

#### **GREAT CHEMICAL AND WEATHER RESISTANCE**

There are several types of polyester resin available in the market for different applications and resistances. The highest protection against environmental attacks is reached by using Premium Isophthalic Polyester Resin with UV inhibitor in the manufacturing process of all our Cooling Towers. The life of FRP with Premium Isophthalic resin is said to be endless, however, REYMSA recommends using 30 years when making a life-cycle cost analysis.

#### **CORROSION RESISTANCE**

Great Resistance to Corrosion and many chemical agents.

#### **LIGHT WEIGHT**

An FRP laminate is 5 times lighter than its equivalent of the same size and thickness made from steel. You will also find that when compared to a steel laminate of the same mechanical resistance, the FRP laminate is about half as heavy.

#### **STABILITY**

The low coefficient of expansion of the FRP material makes it highly resistant to wide variations of temperature and humidity without showing any deformation. These properties allow REYMSA Cooling Towers to withstand many different types of environments.

#### ZERO OR NO MAINTENANCE REQUIRED

Only for appearance purposes, such as dusting or waxing.

#### **VERY EASY TO WORK WITH**

It is very easy to perform minor repair work on the fiberglass. Materials are available all across the country, and the fixing process is as easy as grinding the surface, applying the Polyester Resin, which is in the form of a liquid, to a layer of fiberglass cloth and applying the resin again. Finally, wait until the resin is dried.

# HRFG SERIES FEATURES

- All FRP unitized casing and internal structure
- UV Protection for extended life & strength
- Optimum Design for all season performance including freezing climates
- PAG Glass-Reinforced-Polyamide adjustable pitch Fans
- Self extinguish PVC fill & PVC drift eliminator
- Direct drive, low speed, TEFC, NEMA fan motors
- Low noise operation
- No moving internal parts
- Fixed distribution nozzles with variable flow rates
- Triple-pass PVC Air Inlet Louvers
- Large, easily removable access doors
- Corrosion resistant strainers.
- Single or multiple fan configurations with common sump





# ALL FIBERGLASS, ONE PIECE, SEAMLESS CONSTRUCTION WITH HIGH MECHANICAL RESISTANCE, LONG LIFE CONSTRUCTION, AND MINIMUM OR ZERO MAINTENANCE, WITHOUT WATER LEAKAGE PROBLEMS

- Corrosion resistant.
- Major longevity, life expectancy of 30 plus years.
- No risk of water leakage, a unique seamless, one piece construction.
- Better appearance, aesthetically superior.
- Excellent mechanical resistance and stability capable of working in all kinds of environments weathers.
- Exterior and interior gelcoat protective layer with UV Inhibitor:

Great resistance against:

- 1- Aggressive chemical conditions of the water
- 2- Weathering
- 3- Harmful industrial contaminates
- Not affected by corrosive sediments caused by airborne impurities collected in the basin that require all
  the cold water in the basin of galvanized and stainless steel towers to be drained, cleaned and flushed
  quarterly.
- Greater resistance to a wide spectrum of pH´s, total dissolved solids, chlorides and sulfates from the water treatment.
- REYMSA Cooling Towers have the capacity to endure higher levels of concentration of chlorides in the
  water than Steel (galvanized and/or stainless) Towers. Typically a Pulsed Power Non Chemical water
  treatment is able to handle up to 400 ppm of concentration of chlorides in the recirculation water,
  which means more cycles of concentration and less water losses caused by bleeds or blowdowns.





# DIRECT DRIVE ON ALL OF OUR TOWER MODELS, FOR A MORE RELIABLE OPERATION WITH MUCH LOWER SERVICE AND OPERATION COSTS, AND MINIMAL RISK OF A FAILURE

- Direct drive transmission that eliminates the use of pulleys, belts and bearings.
- Our direct drive motors eliminate the frequent service required by the V-belt drive transmissions that have higher operational and maintenance costs. Typically a V-belt drive transmission requires quarterly service for checking and readjusting the tension of the belt, lubrication of fan shaft bearings, lubrication of the motor base adjusting screws and drive alignment to ensure maximum belt life.
- Also, by having fewer components between the fan and the motor, the risk of a failure causing a sudden stop of the fan and higher operational water temperatures that may in turn stop the entire air conditioning system is reduced to a minimum.
- REYMSA uses the best fan in the market; manufactured using cast aluminum hubs and adjustable pitch air foil blades molded with engineering thermoplastics.
- Blade materials: PAG Glass reinforced polyamide, which is spark and corrosive resistant and is able to resist high vibration levels and high temperatures. Ambient operating air temperatures may fluctuate from – 50°F to 250°F.
- Fan Motors: all of our Towers feature motors that exceed the Cooling Tower duty characteristics: Severe, Marine and Inverter duty, Cast iron construction, Epoxy coated (internal and external), Inpro/seal VBX bearings isolators, Brass drain and breather, TEFC/1.15 SF/ 6-60 Variable torque, Premium efficient motor.









#### THE MOST RELIABLE HOT WATER DISTRIBUTION SYSTEM

The hot water manifold is manufactured out of PVC, with PVC welded branches tested at 100 psig., to assure reliability and prevent water leakages that affect the tower efficiency. This avoids wearing of the union gasket unlike other tower manufacturers.





#### NON CLOGGING SPRAY NOZZLES

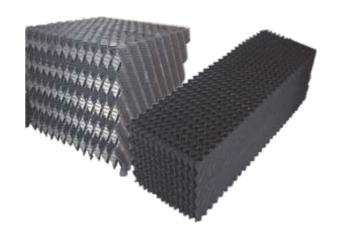
Fixed, non-clogging,  $2 \frac{1}{2}$ ", N.P.T., large orifice nozzles are the largest on the market. They are manufactured out of ABS plastic and are able to handle water temperatures up to  $180 \, ^{\circ}$ F. Nozzles have with interchangeable internal devices so that water is efficiently and uniformly distributed across the entire fill surface. Nozzle body has a threaded connection and is easy to remove.

2½" N.P.T. ABS-Spray Nozzles with interchangeable internal devices



# HIGHEST SURFACE TO VOLUME RATIO PVC FILL FOR SMALLER FOOTPRINT

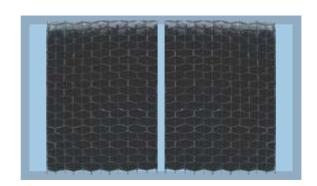
By having the highest specific surface area (ft²/ft³), our fill provides the highest surface area for heat transfer for all HVAC and most Industrial applications. The PVC compounds used in our fill have outstanding resistance to weather exposure and are nearly impervious to chemical degradation by alkali, acids, grease, fats, oils and biological attack. Our fill also has an excellent fire rating due to its self-extinguishing characteristics and meets or exceeds Cooling Technology Institute (CTI) PVC materials standard 136.



#### EASY, REMOVABLE, ENVIRONMENTALLY FRIENDLY AIR INLET LOUVER DESIGN

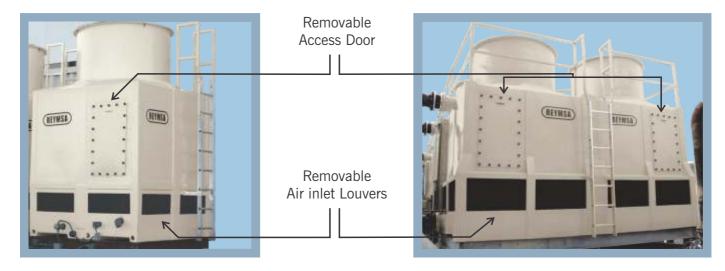
Triple pass PVC air inlet louvers are designed to minimize direct sunlight, reduce splash-out and noise. Diminishing direct sunlight reduces algae growth which will result in lower water treatment cost and maintenance. The Louvers are designed for low pressure drop that results in less energy consumption. Louvers are durable, corrosion resistant, and impervious to chemical attacks. The PVC is specially formulated for UV protection, fire resistance, non-combustible and self-extinguishing.





#### EASY MAINTENANCE AND CLEANING ACCESS

Wide and easy access for monitoring or cleaning the inside of the Tower and the cold water basin by removing the access door or the air inlet louvers.



#### **FACTORY TESTS**

Every single tower is assembled and tested at our factory prior to shipment.



# FRIENDLY, EASY TO DEAL WITH COMPANY

A family owned Company founded in 1969 who really understands the importance of having satisfied customers to build long term relationships.



# EASY AND ECONOMICAL ASSEMBLY AND INSTALLATION

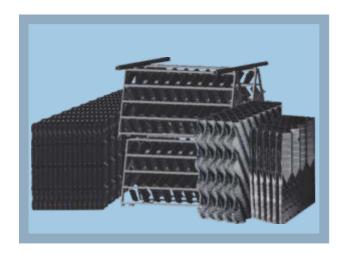
- Assembly is reduced to placing and bolting the fan cylinder on top of the one-piece body and basin section. No gasket or caulking is required.
- The reduced footprint of our Induced Draft, Counterflow design requires less structural base support, and frequently less piping than the crossflow towers.







# OPTIONAL DESIGNS WITH CUSTOMIZED COMPONENTS OR COLORS FOR SPECIAL APPLICATIONS



 Special fills for industrial applications with bigger flutes, vertical design or for higher than 130°F water temperature.  Tower casing construction with flame retardant resin according to the ASTM-E84 Standard.



Special Colors, Designs or Configurations

# **OPTIONAL EQUIPMENT**

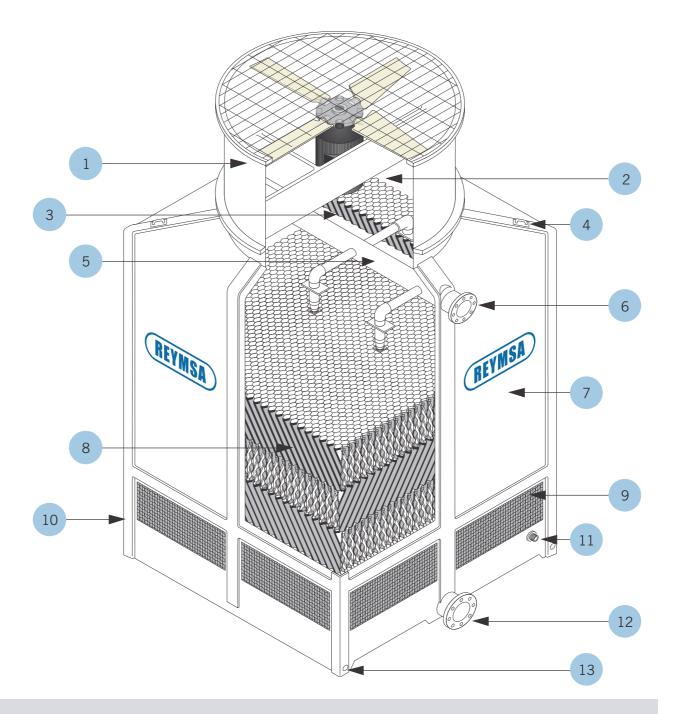


- Sound Deflectors
- Access Ladder
- Stainless Steel Handrail
- Vibration Cut off Switch
- Electric Heaters
- Electric Water Level Control
- Bottom Outlet (Dry Sump)
- Basin Equalizer Connections
- Stainless Steel Davit Support
- Special Fan Motor Construction
- Stainless Steel Non-Skid Catwalk



- Automatic Sand Filtration System for Suspended Solids RFS Series
- Sweeper Piping for Water Filtration
- Vibration Isolators
- Variable Frequency Drive
- Basket Non-Corrosive Strainers for Outlet Connection (Standard)

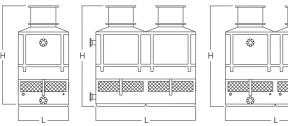
# **Construction Details**

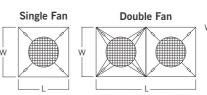


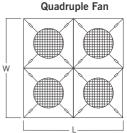
- 1. Fan Section
- 2. Plenum
- 3. Drift Eliminator
- 4. Lifting Eyes
- 5. Spray Nozzle Manifold
- 6. Hot Water Inlet
- 7. Body Section
- 8. Cellular Fill
- 9. Air Inlet Louvers
- 10. Basin Section

- 11. Water Make up
- 12. Cold Water Outlet
- 13. Mounting Holes
- 14. Overflow (back side)
- 15. Drain (back side)
- 16. Purge (back side)

# **Engineering Data**







		L		•				•		=	•		_	
	*Nominal		DIMEN	SIONS	(in.)		CONNEC	TION DI	AMETER (	in.)		WEIGH	IT (lbs.)	Motor
MODEL	Tons	L	W	Н	Height W/O Fan	Cold Water Outlet	Overflow	Water Makeup	Hot Water Inlet	Drain	Purge	Shipping	Operating	HP
HRFG-303115	24	35½	35½	107½	90	2½	3/ <sub>4</sub>	1/ <sub>2</sub>	2½	1	1/ <sub>2</sub>	727	1427	1.5
HRFG-303102	26	35¼	35¼	107½	90	2½	3/ <sub>4</sub>	1/ <sub>2</sub>	2½	1	1/ <sub>2</sub>	727	1427	2
HRFG-404103	43	48	48	122	98	2½	3/ <sub>4</sub>	1/ <sub>2</sub>	2½	1	1/ <sub>2</sub>	1022	2234	3
HRFG-404105	53	48	48	122	98	2½	3/ <sub>4</sub>	1/ <sub>2</sub>	2½	1	1/ <sub>2</sub>	1022	2234	5
HRFG-505103	61	61	61	127½	97	4	1	1/ <sub>2</sub>	4	1	3/ <sub>4</sub>	1366	3189	3
HRFG-505105	75	61	61	127½	97	4	1	1/ <sub>2</sub>	4	1	3/ <sub>4</sub>	1366	3189	5
HRFG-606105	90	73	73	128	98	4	1	1/ <sub>2</sub>	4	1	3/ <sub>4</sub>	1890	4415	5
HRFG-606175	107	73	73	128	98	4	1	1/ <sub>2</sub>	4	1	3/ <sub>4</sub>	1890	4415	7.5
HRFG-707175	141	83½	83½	134	98	6	1½	1	6	1½	3/ <sub>4</sub>	2553	5624	7.5
HRFG-707110	155	83½	83½	134	98	6	1½	1	6	1½	3/ <sub>4</sub>	2553	5624	10
HRFG-708175 HRFG-708110 HRFG-708115	152 169 192	96 96 96	84 84 84	134 134 134	98 98 98	6 6 6	$\begin{array}{c} 1\frac{1}{2} \\ 1\frac{1}{2} \\ 1\frac{1}{2} \end{array}$	1 1 1	6 6 6	$1\frac{1}{2}$ $1\frac{1}{2}$ $1\frac{1}{2}$	3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub>	2717 2717 2717	6230 6230 6230	7.5 10 15
HRFG-709175 HRFG-709110 HRFG-709115	163 184 205	110 <sup>3</sup> / <sub>4</sub> 110 <sup>3</sup> / <sub>4</sub> 110 <sup>3</sup> / <sub>4</sub>	85 <sup>3</sup> / <sub>4</sub> 85 <sup>3</sup> / <sub>4</sub> 85 <sup>3</sup> / <sub>4</sub>	134 134 134	98 98 98	6 6 6	$1\frac{1}{2}$ $1\frac{1}{2}$ $1\frac{1}{2}$	1 1 1	6 6 6	$1\frac{1}{2}$ $1\frac{1}{2}$ $1\frac{1}{2}$	3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub>	2912 2912 2912	6863 6863 6863	7.5 10 15
HRFG-808175-SL HRFG-808175 HRFG-808110-SL HRFG-808110 HRFG-808115	162 171 180 190 210	96 96 96 96 96	96 96 96 96	163½ 154 163½ 154 154	119 119 119 119 119	6 6 6 6	1½ 1½ 1½ 1½ 1½ 1½	1 1 1 1	66666	1½ 1½ 1½ 1½ 1½ 1½	3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub>	2913 2986 2913 2986 2986	6919 6992 6919 6992 6992	7.5 7.5 10 10 15
HRFG-810110-SL HRFG-810110 HRFG-810115 HRFG-810120	199 210 243 266	120½ 120½ 120½ 120½ 120½	96 96 96 96	162½ 153 153 153	118 118 118 118	6 6 6	2 2 2 2	1 1 1 1	6 6 6	2 2 2 2	3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub>	3475 3548 3548 3548	8449 8522 8522 8522	10 10 15 20
HRFG-812115	267	145	96	154	119	8	2	1	8	2	3/ <sub>4</sub>	4028	9965	15
HRFG-812120	291	145	96	154	119	8	2	1	8	2	3/ <sub>4</sub>	4028	9965	20
HRFG-812125	313	145	96	154	119	8	2	1	8	2	3/ <sub>4</sub>	7028	9965	25
HRFG-714275	281	167	83½	134	98	8	2	1	8	1½	3/ <sub>4</sub>	4674	10818	(2)7.5
HRFG-714210	311	167	83½	134	98	8	2	1	8	1½	3/ <sub>4</sub>	4674	10818	(2)10
HRFG-816275-SL HRFG-816275 HRFG-816210-SL HRFG-816210 HRFG-816215	326 343 361 380 420	199½ 199½ 199½ 199½ 199½	104 <sup>3</sup> / <sub>4</sub> 104 <sup>3</sup> / <sub>4</sub> 104 <sup>3</sup> / <sub>4</sub> 104 <sup>3</sup> / <sub>4</sub> 104 <sup>3</sup> / <sub>4</sub>	168½ 159 168½ 159 159	123 123 123 123 123 123	8 8 8 8	2 2 2 2 2	1½ 1½ 1½ 1½ 1½ 1½	88888	2 2 2 2 2	3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub> 3/ <sub>4</sub>	5329 5476 5329 5476 5476	13066 13213 13066 13213 13213	(2)7.5 (2)7.5 (2)10 (2)10 (2)15
HRFG-822215**	477	268	98³/ <sub>4</sub>	282	246	10	2	1½	8	2	3/ <sub>4</sub>	9105	19990	(2)15
HRFG-822220**	528	268	98³/ <sub>4</sub>	282	246	10	2	1½	8	2	3/ <sub>4</sub>	9105	19990	(2)20
HRFG-827215**	578	328	98 <sup>3</sup> / <sub>4</sub>	301	263	10	2	1½	8	2 2	3/ <sub>4</sub>	11165	25665	(2)15
HRFG-827220**	618	328	98 <sup>3</sup> / <sub>4</sub>	301	263	10	2	1½	8		3/ <sub>4</sub>	11165	25665	(2)20
HRFG-1414475	565	175	174	134	98	(2) 8	(2) 2	(2)1½	(2) 8	(2) 2	(2) <sup>3</sup> / <sub>4</sub> (2) <sup>3</sup> / <sub>4</sub>	9349	21637	(4)7.5
HRFG-1414410	622	175	174	134	98	(2) 8	(2) 2	(2)1½	(2) 8	(2) 2		9349	21637	(4)10
HRFG-1616475-SL HRFG-1616475 HRFG-1616410 HRFG-1616415	651 685 760 840	199½ 199½ 199½ 199½	201 201 201 201	168½ 159 159 159	123 123 123 123	(2) 10 (2) 10 (2) 10 (2) 10	(2) 2 (2) 2 (2) 2 (2) 2	(2) 1½ (2) 1½ (2) 1½ (2) 1½ (2) 1½	(2) 8 (2) 8 (2) 8 (2) 8	(2) 2 (2) 2 (2) 2 (2) 2	(2) <sup>3</sup> / <sub>4</sub> (2) <sup>3</sup> / <sub>4</sub> (2) <sup>3</sup> / <sub>4</sub> (2) <sup>3</sup> / <sub>4</sub>	10600 10953 10953 10953	26074 26427 26427 26427	(4)7.5 (4)7.5 (4)10 (4)15
HRFG-1622415	954	268	197½	205	246	(2) 10	(2) 2	(2) 1½	(2) 8	(2) 2	(2) <sup>3</sup> / <sub>4</sub> (2) <sup>3</sup> / <sub>4</sub>	18210	39980	(4)15
HRFG-1622420	1056	268	197½	205	246	(2) 10	(2) 2	(2) 1½	(2) 8	(2) 2		18210	39980	(4)20
HRFG-1627415	1156	328	197½	282	263	(2) 10	(2) 2	(2) 1½	(2) 8	(2) 2	(2) <sup>3</sup> / <sub>4</sub>	22330	51330	(4)15
HRFG-1627420	1236	328	197½	282	263	(2) 10	(2) 2	(2) 1½	(2) 8	(2) 2	(2) <sup>3</sup> / <sub>4</sub>	22330	51330	(4)20

<sup>\*</sup> A Nominal TON is defined as 3 GPM of water cooled from 95°F to 85°F with a 78°F entering wet bulb.

Models with suffix "-SL" are equipped with 60-in diameter std fan blades at 700 RPM for low sound application and incur a 5% capacity reduction compared to standard models of the same physical size.

<sup>\*\*</sup> Modular sections to be assembled for higher tonnage requirements. Minimum two modules. Contact your Rep for proper selection.

<sup>1.</sup> All dimensions, weights and capacities are in inches, pounds and gallons. Physical dimensions of each tower are approximate and are subject to change.

<sup>2.</sup> All double and quadruple models have double fittings and connections.

#### HRFG SERIES TOWER SELECTION

#### **EXAMPLE:**

Select the HRFG Model REYMSA Cooling Tower to cool 1200 GPM of clear water from 95 °F to 85 °F at entering air wet bulb of 78 °F.

STEP 1 RANGE is equal to the temperature differential between the entering water temperature ( T1 ) and the leaving water temperature ( T2).  $(95 \, ^{\circ}\text{F} - 85 \, ^{\circ}\text{F}) = 10$ 

STEP 2 APPROACH is equal to the temperature differential between the leaving cool water temperature (T2) and wet bulb temperature (TWB).  $(85 \,^{\circ}\text{F} - 78 \,^{\circ}\text{F}) = 7$ 

STEP 3 From Section A: TOWER SELECTION FACTORS; Select the appropriate wet bulb temperature table (78  $^{\circ}$ F). Select the range column (10) and in Approach row (7), the Tower Selection Factor = 4.8

STEP 4 Next, go to Section B: CAPACITY TABLES; Enter the column headed by the "Tower Selection Factor" determined from Section A (4.8) and read down that column to the desired cooling water flow rate equal to or greater than that specified (1200 GPM). Look to the left on the row with the desired cooling water flow and read the corresponding HRFG816215 REYMSA Cooling Tower model to satisfy your requirements.

# Sección A: TOWER SELECTION FACTORS

		60			et B	ulb						62			et B	ulb			
			R	RANG	iΕ								R	ANG	iΕ				
APPROACH	6	8	10	12	15	20	26	30	35	APPROACH	6	8	10	12	15	20	26	30	35
5	3.15	2.70	2.43							5	3.33	2.85	2.55	2.34					
6	3.60	3.03	2.73	2.49						6	3.78	3.21	2.88	2.61	2.37				
7	4.05	3.42	3.00	2.73	2.49					7	4.26	3.75	3.18	2.91	2.61	2.34			
8	4.50	3.75	3.36	3.00	2.70	2.40				8	4.65	3.96	3.51	3.18	2.85	2.55	2.31		
10	5.49	4.50	3.96	3.60	3.21	2.79	2.55	2.40		10	5.70	4.71	4.14	3.78	3.33	2.88	2.67	2.55	2.40
12	6.36	5.31	4.59	4.14	3.66	3.18	2.88	2.76	2.61	12	6.75	5.55	4.80	4.32	3.84	3.36	3.00	2.91	2.73
14		6.00	5.25	4.65	4.14	3.60	3.21	3.09	2.88	14		6.45	5.55	4.95	4.35	3.81	3.39	3.24	3.06
16			5.91	5.25	4.62	4.05	3.60	3.45	3.21	16			6.21	5.55	4.85	4.23	3.78	3.63	3.45

## 63 Deg. Wet Bulb

			R	ANG	iΕ				
<b>APPROACH</b>	6	8	10	12	15	20	26	30	35
5	3.42	2.88	2.58	2.40					
6	3.90	3.30	2.91	2.67	2.43				
7	4.35	3.66	3.21	2.94	2.67	2.40			
8	4.80	4.05	3.54	3.24	2.91	2.61	2.37		
10	5.85	4.80	4.23	3.81	3.42	3.00	2.73	2.64	2.49
12		5.61	4.89	4.41	3.96	3.48	3.12	2.97	2.79
14		6.54	5.61	5.04	4.44	3.90	3.54	3.36	3.15
16			6.36	5.64	5.04	4.35	3.90	3.75	3.54

## 64 Deg. Wet Bulb

			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	3.54	2.97	2.64	2.43					
6	4.02	3.39	2.91	2.73	2.49				
7	4.47	3.75	3.30	3.00	2.76	2.46			
8	5.01	4.14	3.63	3.30	2.97	2.70	2.43	2.31	
10	6.00	4.95	4.29	3.90	3.54	3.09	2.82	2.67	2.55
12		5.79	5.01	4.50	4.02	3.60	3.21	3.00	2.91
14		6.60	5.70	5.16	4.56	3.99	3.63	3.39	3.24
16			6.36	5.85	5.16	4.50	4.02	3.78	3.63

# 66 Deg. Wet Bulb

			R	ANG	Ε				
<b>APPROACH</b>	6	8	10	12	15	20	26	30	35
5	3.72	3.21	2.82	2.61	2.37				
6	4.26	3.63	3.15	2.91	2.61	2.37			
7	4.74	3.99	3.54	3.21	2.88	2.61	2.37		
8	5.31	4.41	3.84	3.54	3.12	2.82	2.55	2.43	2.34
10	6.36	5.19	4.59	4.17	3.72	3.27	2.91	2.82	2.70
12		6.09	5.31	4.80	4.26	3.75	3.36	3.21	3.03
14			6.06	5.52	4.80	4.26	3.78	3.60	3.42
16				6.15	5.46	4.71	4.23	3.99	3.81

# 68 Deg. Wet Bulb

			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	3.93	3.33	2.94	2.73	2.49	2.25			
6	4.41	3.75	3.30	3.03	2.91	2.49	2.28		
7	4.95	4.17	3.69	3.39	3.00	2.70	2.49	2.40	2.31
8	5.55	4.59	4.05	3.72	3.30	2.94	2.70	2.61	2.49
10	6.75	5.52	4.74	4.35	3.90	3.42	3.09	2.97	2.85
12		6.45	5.58	5.04	4.44	3.93	3.57	3.39	3.21
14			6.36	5.76	5.04	4.41	3.99	3.81	3.60
16				6.51	5.70	4.95	4.41	4.26	4.02

# 70 Deg. Wet Bulb

			R	ANG	iΕ				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.05	3.54	3.12	2.88	2.61	2.37			
6	4.56	3.96	3.51	3.21	2.91	2.61	2.40	2.31	
7	5.16	4.41	3.90	3.54	3.21	2.85	2.64	2.52	2.43
8	5.46	4.89	4.26	3.90	3.51	3.06	2.85	2.73	2.67
10		5.82	5.04	4.56	4.11	3.60	3.30	3.15	3.00
12		6.90	5.91	5.34	4.65	4.14	3.78	3.60	3.48
14			6.75	6.00	5.34	4.65	4.23	4.02	3.87
16					5.94	5.28	4.74	4.47	4.32

# 72 Deg. Wet Bulb

			R	ANG	iΕ				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.35	3.69	3.27	3.00	2.73	2.52	2.31		
6	4.95	4.14	3.72	3.42	3.03	2.79	2.55	2.43	2.34
7	5.55	4.59	4.11	3.75	3.36	3.03	2.79	2.67	2.55
8	6.09	5.04	4.47	4.11	3.69	3.30	3.00	2.85	2.79
10		6.00	5.34	4.80	4.32	3.84	3.51	3.30	3.18
12			6.15	5.55	5.01	4.38	3.93	3.78	3.60
14				6.36	5.64	5.04	4.44	4.26	4.05
16					6.36	5.61	5.04	4.71	4.50

# 73 Deg. Wet Bulb

			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.38	3.78	3.39	3.12	2.82	2.55	2.40	2.28	
6	4.98	4.29	3.81	3.54	3.18	2.85	2.64	2.52	2.40
7	5.58	4.71	4.23	3.93	3.51	3.09	2.91	2.73	2.64
8	6.15	5.25	4.62	4.26	3.78	3.42	3.09	2.94	2.85
10		6.21	5.55	4.89	4.44	3.96	3.60	3.42	3.27
12			6.36	5.79	5.10	4.50	4.11	3.90	3.72
14				6.60	5.79	5.10	4.65	4.35	4.17
16					6.45	5.70	5.16	4.86	4.59

# 74 Deg. Wet Bulb

			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.47	3.84	3.48	3.18	2.91	2.67	2.43	2.37	2.28
6	5.19	4.35	3.90	3.60	3.24	2.91	2.67	2.58	2.49
7	5.76	4.86	4.32	3.96	3.60	3.21	2.91	2.82	2.70
8	6.90	5.34	4.74	4.32	3.90	3.48	3.18	3.00	2.91
10		6.36	5.61	5.13	4.56	4.05	3.66	3.54	3.39
12			6.60	5.88	5.31	4.59	4.14	3.99	3.84
14				6.75	6.00	5.22	4.68	4.47	4.29
16						5.85	5.25	5.04	4.77

# 75 Deg. Wet Bulb

			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.62	3.96	3.54	3.27	3.00	2.70	2.52	2.40	2.34
6	5.31	4.44	3.99	3.66	3.36	2.97	2.79	2.67	2.55
7	5.91	5.01	4.41	4.05	3.69	3.30	3.00	2.88	2.79
8	6.45	5.52	4.89	4.41	4.02	3.60	3.30	3.09	2.97
10		6.06	5.76	5.16	4.71	4.17	3.81	3.60	3.36
12			6.66	6.00	5.46	4.71	4.32	4.05	3.90
14					6.15	5.40	4.86	4.56	4.38
16						6.00	5.40	5.16	4.89

# 76 Deg. Wet Bulb

			•						
			R	ANG	Ε				
APPROACH	6	8	10	12	15	20	26	30	35
5	4.71	4.05	3.69	3.42	3.06	2.79	2.61	2.49	2.40
6	5.40	4.56	4.14	3.78	3.45	3.09	2.85	2.73	2.64
7	6.00	5.10	4.53	4.17	3.78	3.42	3.12	2.97	2.85
8	6.75	5.61	5.04	4.56	4.14	3.72	3.42	3.24	3.06
10		6.75	5.91	5.40	4.80	4.29	3.90	3.72	3.60
12				6.15	5.55	4.89	4.44	4.26	4.05
14					6.24	5.55	5.04	4.74	4.50
16						6.15	5.58	5.28	5.10

# 77 Deg. Wet Bulb

		RANGE										
APPROACH	6	8	10	12	15	20	26	30	35			
5	4.86	4.20	3.75	3.48	3.18	2.91	2.67	2.55	2.49			
6	5.55	4.71	4.23	3.87	3.54	3.21	2.91	2.79	2.70			
7	6.15	5.28	4.59	4.29	3.87	3.51	3.18	3.06	2.94			
8		5.79	5.10	4.65	4.26	3.84	3.45	3.30	3.21			
10			6.00	5.52	4.95	4.41	3.99	3.81	3.69			
12				6.36	5.70	5.04	4.50	4.35	4.17			
14					6.45	5.70	5.16	4.86	4.65			
16						6.36	5.76	5.52	5.19			

# 78 Deg. Wet Bulb

		RANGE											
APPROACH	6	8	10	12	15	20	26	30	35				
5	5.04	4.38	3.87	3.57	3.21	2.97	2.70	2.67	2.52				
6	5.70	4.95	4.32	3.99	3.60	3.27	2.97	2.91	2.76				
7	6.36	5.52	4.80	4.38	3.93	3.60	3.27	3.15	2.97				
8		6.00	5.28	4.80	4.32	3.90	3.57	3.45	3.21				
10			6.24	5.67	5.07	4.50	4.11	3.93	3.75				
12				6.60	5.85	5.19	4.65	4.47	4.26				
14					6.60	5.85	5.25	5.04	4.74				
16						6.60	5.85	5.64	5.28				

# 79 Deg. Wet Bulb

		RANGE											
APPROACH	6	8	10	12	15	20	26	30	35				
5	5.10	4.44	3.93	3.69	3.36	3.00	2.82	2.70	2.58				
6	5.79	5.04	4.41	4.11	3.75	3.36	3.09	2.94	2.88				
7	6.51	5.55	4.89	4.50	4.11	3.69	3.42	3.21	3.09				
8		6.15	5.40	4.92	4.44	3.96	3.69	3.51	3.39				
10			6.36	5.85	5.25	4.59	4.26	4.02	3.90				
12				6.75	6.00	5.25	4.80	4.59	4.38				
14						5.94	5.46	5.16	4.92				
16						6.75	6.00	5.79	5.52				

# 80 Deg. Wet Bulb

		RANGE											
APPROACH	6	8	10	12	15	20	26	30	35				
5	5.28	4.50	4.11	3.78	3.45	3.09	2.85	2.79	2.70				
6	6.00	5.10	4.56	4.20	3.81	3.48	3.15	3.03	2.94				
7	6.75	5.70	5.10	4.65	4.20	3.78	3.45	3.33	3.21				
8		6.24	5.61	5.10	4.56	4.14	3.75	3.63	3.51				
10			6.60	6.00	5.40	4.74	4.35	4.14	3.99				
12					6.15	5.46	4.92	4.68	4.50				
14						6.09	5.55	5.34	5.10				
16							6.15	5.85	5.64				

# 81 Deg. Wet Bulb

		RANGE										
APPROACH	6	8	10	12	15	20	26	30	35			
5	5.49	4.65	4.20	3.84	3.54	3.21	2.94	2.85	2.73			
6	6.15	5.31	4.62	4.32	3.96	3.57	3.24	3.18	3.00			
7	6.90	5.88	5.16	4.74	4.32	3.90	3.57	3.48	3.30			
8		6.54	5.70	5.16	4.71	4.26	3.81	3.75	3.60			
10			6.75	6.15	5.49	4.89	4.41	4.29	4.08			
12					6.36	5.61	5.04	4.86	4.65			
14						6.36	5.70	5.49	5.16			
16							6.36	6.09	5.79			

# 82 Deg. Wet Bulb

		RANGE									
APPROACH	6	8	10	12	15	20	26	30	35		
5	5.55	4.74	4.26	3.96	3.60	3.20	3.03	2.94	2.85		
6	6.33	5.40	4.74	4.44	3.99	3.63	3.36	3.21	3.09		
7		6.00	5.28	4.89	4.38	3.93	3.69	3.54	3.42		
8		6.60	5.79	5.40	4.77	4.29	3.96	3.81	3.63		
10			6.90	6.30	5.64	5.01	4.56	4.35	4.20		
12					6.45	5.70	5.25	5.04	4.74		
14						6.45	5.85	5.64	5.34		
16							6.60	6.21	5.94		

# **Section B: CAPACITY TABLES [GPM]**

MODEL	SELECTION FACTORS											
MODEL	2.4	2.8	3.2	3.6	4	4.4	4.8	5	5.4	5.8	6.2	6.6
303115	36	42	48	54	60	66	72	75	81	87	93	99
303102	39	46	52	59	65	72	78	81	88	94	101	107
404103	65	75	86	97	108	118	129	134	145	156	167	177
404105	80	93	106	119	133	146	159	166	179	192	205	219
505103	92	107	122	137	153	168	183	191	206	221	236	252
505105	113	131	150	169	188	206	225	234	253	272	291	309
606105	135	158	180	203	225	248	270	281	304	326	349	371
606175	161	187	214	241	268	294	321	334	361	388	415	441
707175	212	247	282	317	353	388	423	441	476	511	546	582
707110	233	271	310	349	388	426	465	484	523	562	601	639
708175	228	266	304	342	380	418	456	475	513	551	589	627
708110	254	296	338	380	423	465	507	528	570	613	655	697
708115	288	336	384	432	480	528	576	600	648	696	744	792
709175 709110	245 276	285 322	326 368	367 414	408 460	448 506	489 552	509 575	550 621	591 667	632 713	672 759
709110	308		410	414	513		615	641	692	743	713	759 846
709115 808175-SL	244	359 284	325	366	407	564 446	487	507	548	589	630	670
808175-3L 808175	257	299	342	385	428	470	513	534	577	620	663	705
808110-SL	271	316	361	407	451	497	541	564	609	654	699	745
808110	285	333	380	428	475	523	570	594	641	689	736	784
808115	315	368	420	473	525	578	630	656	709	761	814	866
810110-SL	299	350	399	449	499	549	598	623	673	723	773	823
810110	315	368	420	473	525	578	630	656	709	761	814	866
810115	365	425	486	547	608	668	729	759	820	881	942	1002
810120	399	466	532	599	665	732	798	831	898	964	1031	1097
812115	401	467	534	601	668	734	801	834	901	968	1035	1101
812120	437	509	582	655	728	800	873	909	982	1055	1128	1200
812125	470	548	626	704	783	861	939	978	1056	1135	1213	1291
714275	422	492	562	632	703	773	843	878	948	1019	1089	1159
714210	467	544	622	700	778	855	933	972	1050	1127	1205	1283
816275-SL 816275	487 513	569 599	650 684	731 770	812 855	894 941	975 1026	1015 1069	1096 1154	1178 1240	1259 1325	1340 1411
816210-SL	541	632	722	812	902	993	1020	1129	1219	1309	1323	1411
816210	570	665	760	855	950	1045	1140	1188	1213	1378	1473	1568
816215	630	735	840	945	1050	1155	1260	1313	1418	1523	1628	1733
822215	716	834	954	1074	1193	1311	1431	1490	1609	1729	1849	1967
822220	792	925	1056	1189	1321	1454	1585	1651	1782	1915	2046	2179
827215	869	1012	1157	1302	1448	1590	1736	1807	1952	2098	2243	2385
827220	929	1083	1237	1391	1547	1701	1855	1933	2087	2241	2395	2552
1414475	848	989	1130	1271	1413	1554	1695	1766	1907	2048	2189	2331
1414410	933	1089	1244	1400	1555	1711	1866	1944	2099	2255	2410	2566
1616475-SL	977	1139	1301	1464	1627	1790	1952	2034	2196	2359	2521	2685
1616475	1028	1199	1370	1541	1713	1884	2055	2141	2312	2483	2654	2826
1616410	1140	1330	1520	1710	1900	2090	2280	2375	2565	2755	2945	3135
1616415	1260	1470	1680	1890	2100	2310	2520	2625	2835	3045	3255	3465
1622415	1432	1668	1908	2148	2386	2622	2862	2980	3218	3458	3698	3934
1622420	1584	1850	2112	2378	2642	2908	3170	3302	3564	3830	4092	4358
1627415 1627420	1738 1858	2024 2166	2314 2474	2604 2782	2896 3094	3180 3402	3472 3710	3614 3866	3904 4174	4196 4482	4486 4790	4770 5104
102/420	1000	2100	24/4	2702	3034	3402	3/10	3000	41/4	4402	4730	3104











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